



# CENTRAL MACHINE & FABRICATION

Division of Central Industrial Supply, Inc.



P.O. BOX 210  
250 SPRING DRIVE & HIGHWAY 25 SOUTH  
MONTEVALLO, ALABAMA 35115

**ROLLER MILL PARTS & SERVICE  
STEEL FABRICATION • MACHINE WORK  
EQUIPMENT & MACHINERY REPAIR  
CONVEYORS • CHUTEWORK**

**205-665-4516 • FAX: 665-4518**

**1-888-665-4516**

**[www.centralmachineandfab.com](http://www.centralmachineandfab.com)**

# HISTORY

Central Machine and Fabrication, a division of Central Industrial Supply, Inc., was established and incorporated under the laws of the state of Alabama in 1976. The company has been at its present location in Montevallo, Alabama since 1979. We are a manufacturing facility providing a full range of fabrication and machining services from materials including steel, stainless steel, aluminum, and alloys. Our services are concentrated in the cement, lime and pulp & paper, and steel industries.

With our manufacturing capabilities we have built complete material handling systems, custom designed machinery and equipment as well as structural and platework projects. We have built an extensive background in repairing and rebuilding a broad range of industrial equipment and machinery such as roller mills, crushers, screening equipment, and foundry machinery. Our well equipped facility exceeds 25,000 square feet of manufacturing area. This area is serviced by 5 overhead cranes ranging from 3 ton to 10 capacity. Our facility is complimented by approximately 25 skilled, innovative and quality minded employees.

No job is too large or small. We are dedicated to offer our clients quality work at a competitive rate that will allow them to remain competitive in their business.

## PARTIAL LISTING OF CUSTOMERS

**IMERYS PIGMENTS & ADDITIVES**

**CHEMICAL LIME CO.**

**FRANKLIN INDUSTRIAL MINERALS**

**CERTAINTEED CORPORATION**

**GLOBAL STONE**

**TAMKO ROOFING PRODUCTS**

**GEORGIA GULF SULPHUR**

**KENTUCKY-TENNESSEE CLAY**

**WADE SAND & GRAVEL**

**FESCO INTERNATIONAL, INC.**

**LA FARGE**

**CARMEUSE LIME & STONE**

**SEAMAN TIMBER COMPANY**

**ALABAMA RIVER PULP**

**CORPS OF ENGINEERS**

**BE & K CONSTRUCTION CO.**

**RSG, INC.**

**ALABAMA POWER COMPANY**

**TEKSID ALUMINUM COMPONENTS**

**ALABAMA BRIDGE BUILDERS**

**VULCAN MATERIALS**

**WEYERHAEUSER**

**MACLEAN POWER SYSTEMS**

**HUBBELL POWER SYSTEMS**

**INTERNATIONAL PAPER CO.**

**U.S. PIPE & FOUNDRY**

**25,000 SQUARE FEET MANUFACTURING FACILITY**  
SERVING THE CEMENT, LIME AND PULP & PAPER, AND STEEL INDUSTRIES SINCE 1976

**MACHINERY LIST**

**LATHES**

34" x 240" VDF  
21/32 x 120" Colchester  
15" x 50" Jet  
21"/33" x 120" Tarnow  
17" x 80" Colchester  
16" x 60" Colchester  
16" x 60" Monarch  
20" x 60" CNC Lathe  
30" x 120" CNC Lathe

**MILLS**

#4 Horizontal  
#3 Universal  
Cincinnati Universal  
New Port Universal  
48" x 168" Planer Mill  
52" Vertical Boring Mill  
72" Vertical Boring Mill  
120" Vertical Boring Mill  
3" Horizontal Boring Mill  
4" Horizontal Boring Mill  
5" Horizontal Boring Mill  
20" x 40" Mazak CNC Mill  
22" x 50" CNC Mill

**MISCELLANEOUS**

1 1/4" Keyseater  
16" Hydraulic Shaper  
6" x 18" Surface Grinder  
9" x 18" Horizontal Band Saw  
36" Vertical Band Saw  
250 Ton Forging Press  
100 Ton Forging Press  
60" Radial Arm Drill  
84" Radial Arm Drill  
250 Ton Horizontal Wheel Press  
2" Pipe Threader

**FABRICATION EQUIPMENT**

16' 650 Ton Press Brake  
12' 300 Ton Press Brake  
10' x 1/2 Plate Shear  
10' x 1/2 Plate Roll with Angle Attach.  
80 Ton Hyd. Web Punch  
100 Ton Hyd. Flange Punch  
60" Pipe Burning Machine  
36" Template Burning Machine  
10' Portable Track Burner  
Arc-Gougers

Mig Welders  
Tig Welders  
Sub-Arc Welders  
Welding Positioner  
Welding Manipulator  
Conventional Welders  
Plasma Burner 100 AMP  
1 Bridge Crane 6,000 #Cap  
2 Bridge Cranes 10,000 #Cap  
2 Bridge Cranes 20,000 #Cap

***\*\* PICK UP & DELIVERY AVAILABLE***

**PLATEWORK & SUPPORT STEEL FABRICATION**  
**EQUIPMENT FABRICATION & RE-BUILDS**

**MACHINE WORK**

CNC  
CONVENTIONAL  
GRINDING  
KEYSEATING  
BORING  
TURNING  
MILLING  
DRILLING

**FABRICATION**

PLATEWORK  
SUPPORT STEEL  
CONVEYERS  
CHUTEWORK  
DUCTWORK  
HOPPERS  
SILOS  
BINS

**WE DO REPAIR WORK ON:**

RAYMOND ROLLER MILLS  
\* Mill Bases  
\* Mill Bottoms  
\* Gear Housings  
\* Journal Parts, Etc.  
BOWL MILLS  
FOUNDRY EQUIPMENT  
VIBRATING SCREENS

**QUALITY • SERVICE • DEPENDABILITY • 24/7**

**\*\*\* FAX US YOUR REQUEST FOR QUOTATION & COMPARE OUR PRICES \*\*\***

# SHOP EQUIPMENT



4" HORIZONTAL BORING MILL



48" X 168" PLANER MILL



PLATE SHEAR 1/2" X 120"  
12' 300 TON PRESS BRAKE  
16' 650 TON PRESS BRAKE



120" VERTICAL BORING MILL



5" HORIZONTAL BORING MILL



LATHES



34" X 240" VDF LATHE



PLATE ROLL 1/2" X 120"



PUNCH/SAW LINE

# CNC EQUIPMENT



20" X 40" MAZAK CNC MILL



20" X 60" MAZAK CNC LATHE



22" X 50" CNC MILL



30" X 120" CNC LATHE



# CENTRAL MACHINE & FABRICATION



SINCE 1976

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PH. 205-665-4516 • 1-888-665-4516 • FAX 205-665-4518

## RAYMOND® ROLLER MILL REPLACEMENT PARTS AND SERVICES 73" 66" & 50" ROLLER MILLS

### PARTS

Plow Holders  
Plow Bodies  
Plow Tips  
Port Liners  
Journal Shafts  
Journal Heads  
Upper Journal Housings  
Lower Journal Housings  
Bushings  
Wear Rings  
Grinding Rolls  
Roll Bolts  
Gaskets  
Mill Shafts  
Mill Bottoms  
Bull Rings  
Spiders  
Return Air Housings  
Mill Side Assembly  
Etc.

### SERVICES

In stock replacement parts  
Repair bushing fits in mill bottoms  
Machine & install wear liners in mill bottoms  
Repair bull ring fit in mill bases  
Rebuild journals  
Repair bushing fits in gear housings  
Hard surfacing of wear parts

Also available: Whizzer housings, plates, & blades  
Mill feed conveyors, ductwork, chutework, etc.

CALL OR SEND FAX TO SALES FOR INFORMATION AND PRICES  
OR EMAIL: [warren@centralmachineandfab.com](mailto:warren@centralmachineandfab.com).

# ROLLER MILL PARTS & SERVICES



50" MILL BOTTOM CASTING  
READY TO BE MACHINED



50" MILL BOTTOM CASTING  
BEING MACHINED



REPAIRING BUSHING FIT & REPLACING  
WEAR PLATES IN 73" MILL BOTTOM



REPAIRED 73" MILL BOTTOM



73" RAYMOND® ROLLER MILL GEAR HOUSING BEING REPAIRED

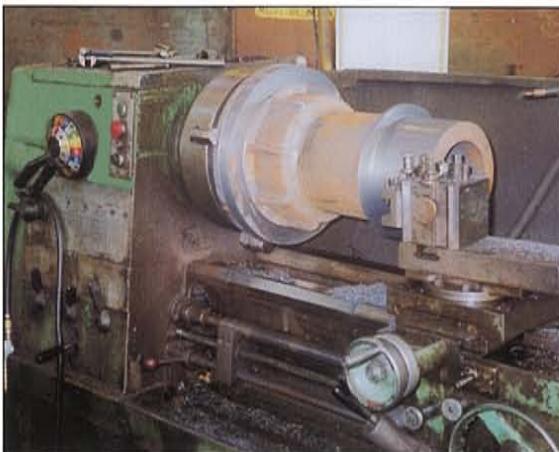
# ROLLER MILL PARTS & SERVICES



MACHINING SLEEVE FOR 73"  
RAYMOND® ROLLER MILL BASE



SLEEVE AND BULL RING  
ASSEMBLED IN BASE  
READY TO SHIP BACK TO CUSTOMER



73" UPPER JOURNAL HOUSING  
CASTING



50" & 66" JOURNAL HEAD  
CASTINGS READY TO BE MACHINED



REPAIRED JOURNAL HEADS  
FOR 73" MILL



REPAIRED 50" MILL  
GEAR HOUSING

# ROLLER MILL PARTS & SERVICES



66" JOURNAL SHAFTS MACHINED &  
READY TO SHIP OUT TO CUSTOMER



MISC. ROLLER MILL PARTS,  
BUSHINGS, OIL PUMP, ETC.



FABRICATED SPIDER PLATE FOR  
73" RAYMOND® ROLLER MILL



50" & 66" BULL RINGS  
IN STOCK - READY TO SHIP



REPAIRED 73" MILL GEAR HOUSING  
REPAIRED 66" PLOW SUPPORT  
NEW FABRICATED WHIZZER SECTION



MISC. ROLLER MILL PARTS REPAIRED  
AND ON THE WAY BACK TO CUSTOMER



WIND BOX & HIGH WALL FOR 50"  
RAYMOND® ROLLER MILL

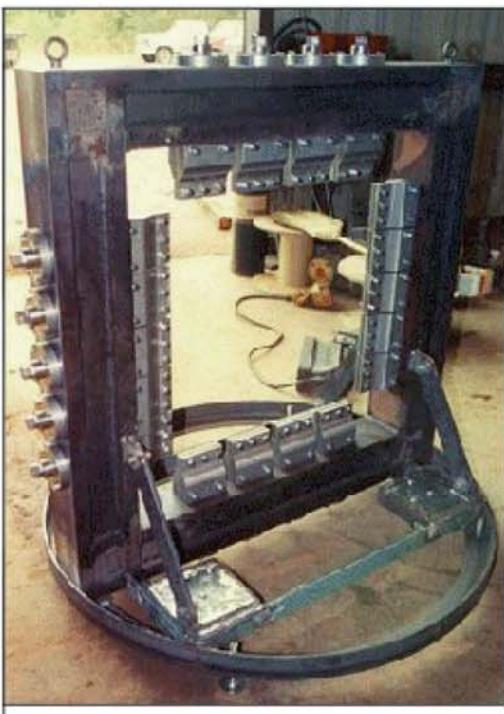
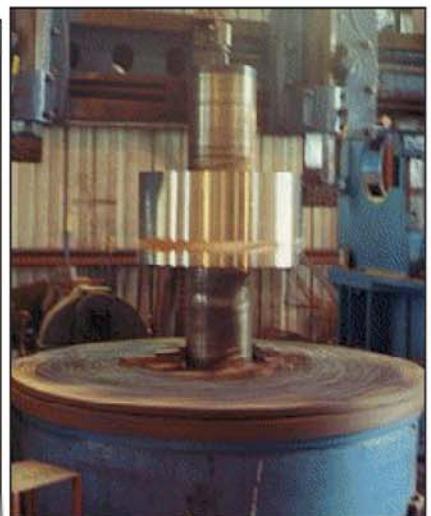
# MACHINE WORK



MACHINED ALUMINUM CASTINGS



MACHINING TRUNNION  
ROLL FOR A LIME KILN



IMPACT TEST JIG



GUIDE WHEELS FOR MOORING BITS



HEADSHAFT DRIVE ASSEMBLY FOR  
BUCKET ELEVATOR



CHIPPER FEED ROLL



MACHINING ACS-80 CLASSIFIER ROTOR



STAINLESS STEEL ACS-15 TD ROTOR



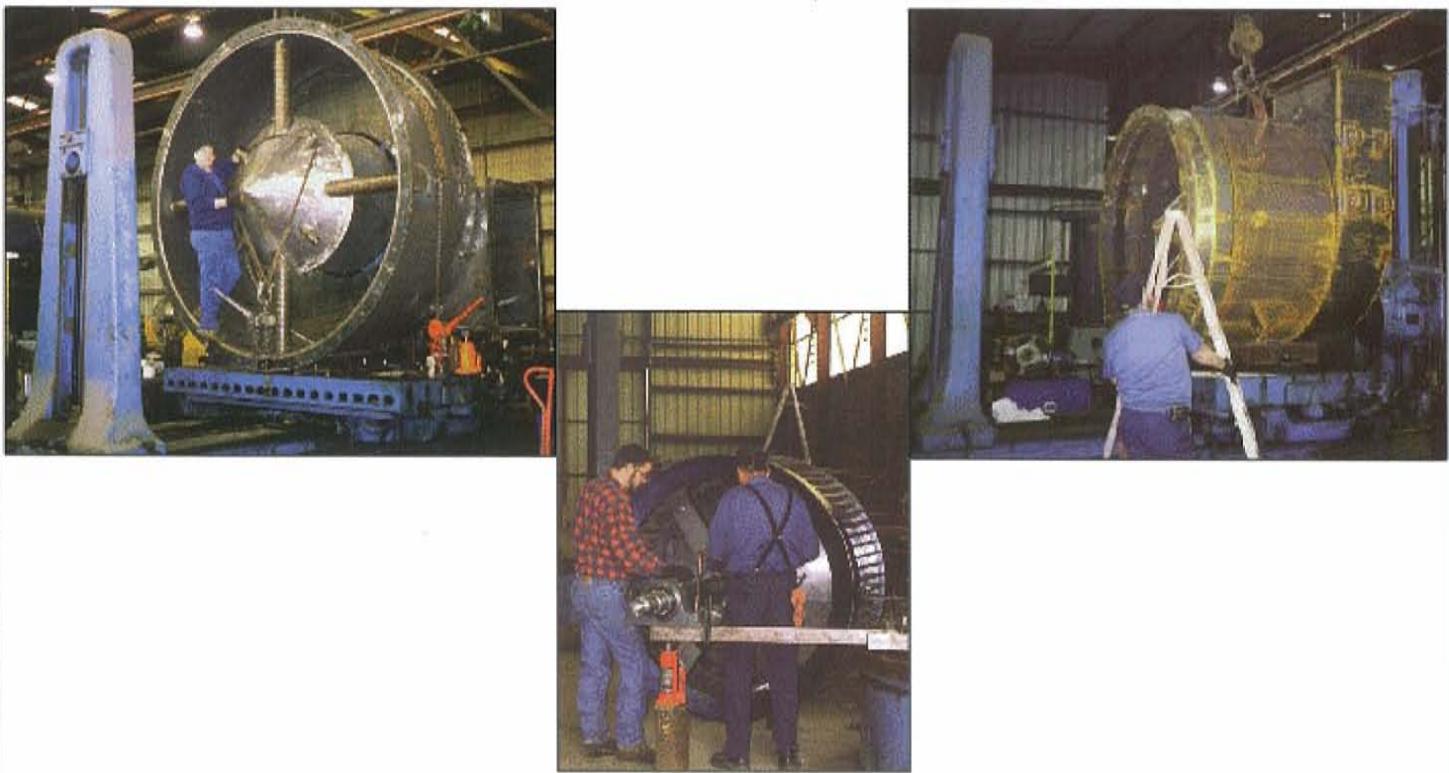
ACS-50 TD CLASSIFIER



ACS-50 TD ASSEMBLED & TEST RUN  
FOR CUSTOMER



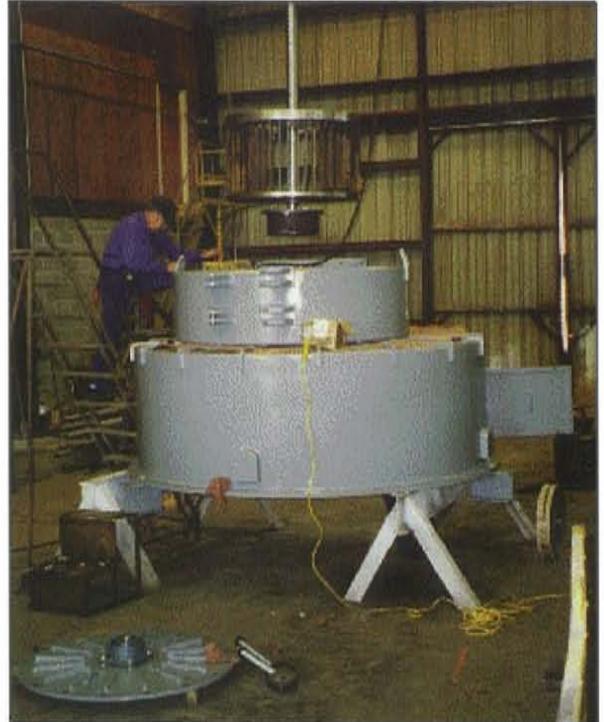
ACS-80 CLASSIFIER



**CLASSIFIER HOUSINGS BEING SET UP TO MACHINE &  
ASSEMBLY OF CLASSIFIER ROTOR**

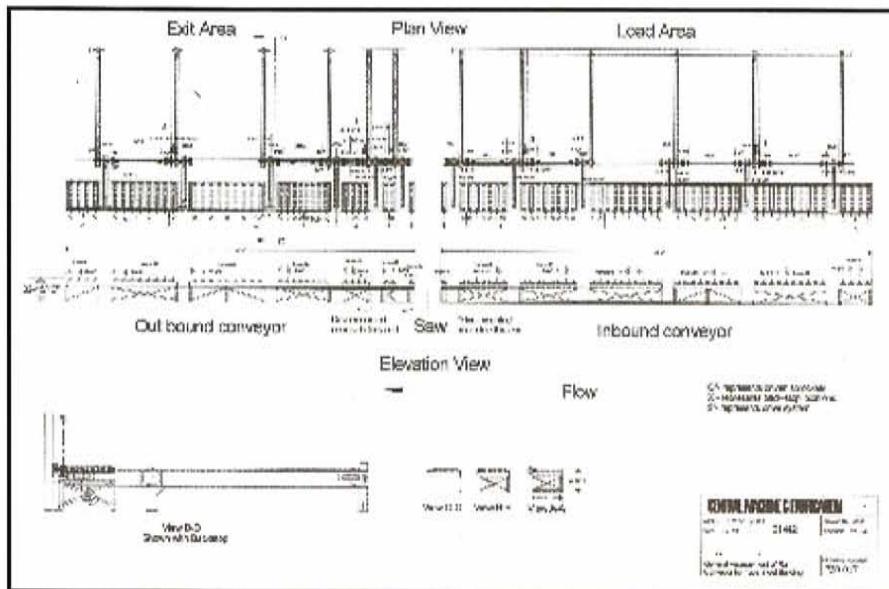


**MCS-500 & MCS-750 CLASSIFIERS  
READY TO SHIP**



**ASSEMBLY OF MCS-350 CLASSIFIER**

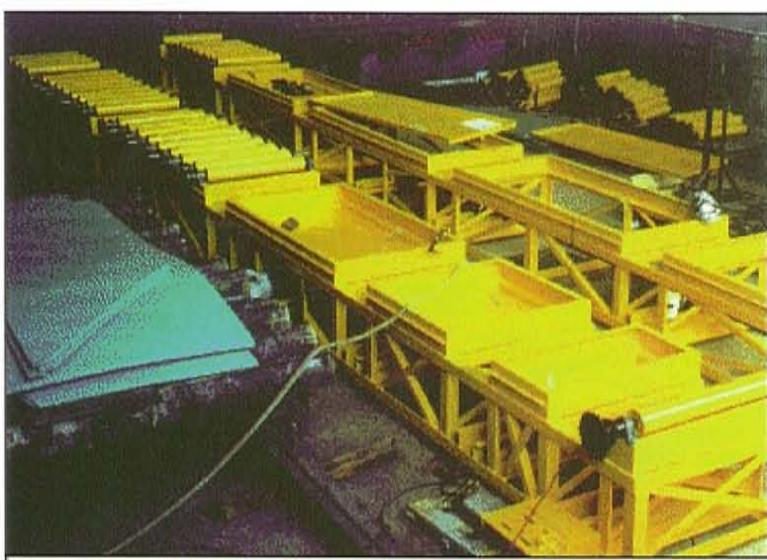
# MATERIAL HANDLING SYSTEM FOR STEEL SERVICE CENTER



**CONVEYOR ROLLS ASSEMBLED  
WITH BEARINGS**



**FITTING & WELDING CONVEYOR FRAMES**



**ASSEMBLING ROLLS TO CONVEYOR FRAMES**



**ASSEMBLING CHAIN DECKS**



**CHAIN DECKS READY TO SHIP TO CUSTOMER**



**SCREENING TOWER**



**8' X 60' CONVEYOR SUPPORT COLUMN**



**SCRUBBER STACK & CONE BASE**



**ROCKBOX CHUTE**



**FEED HOPPERS**



**CHUTEWORK**



**CYCLONE**



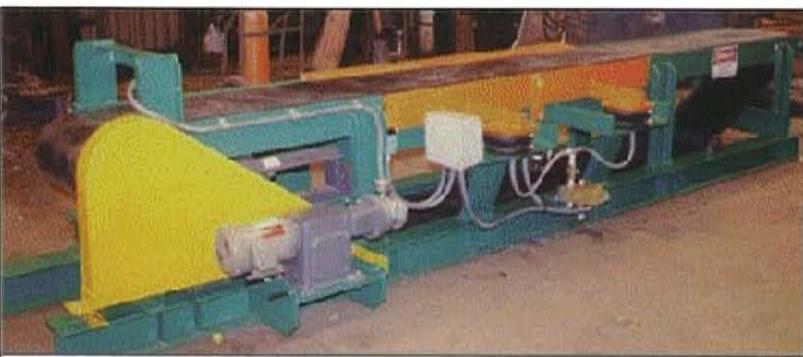
**CEMENT SILO**



CURVED CONVEYOR SECTION FOR RADIAL STACKER



CONVEYOR HEAD CHUTE



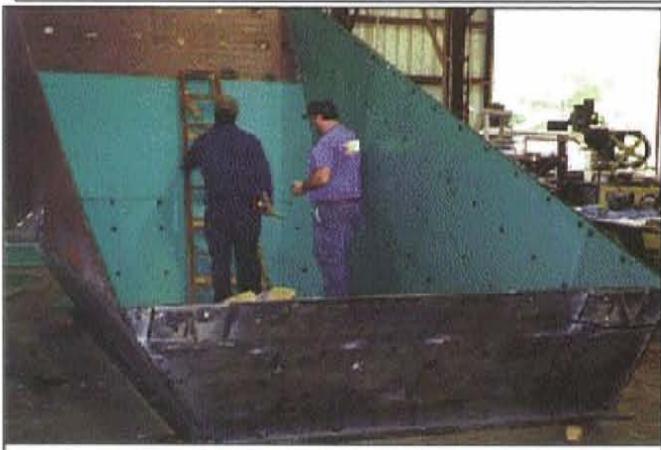
SLIDER BELT CONVEYOR



SPLITTER CHUTE



BELT CONVEYOR



SCREEN CHUTES BEING LINED WITH UHMW



SHIPPING FABRICATED SCREEN CHUTES



FOUNDRY CORE BLOW MACHINE AFTER  
BEING REBUILT & UPGRADED



RAIL WHEEL TREAD QUENCH MACHINE BUILT  
PER CUSTOMER DESIGN

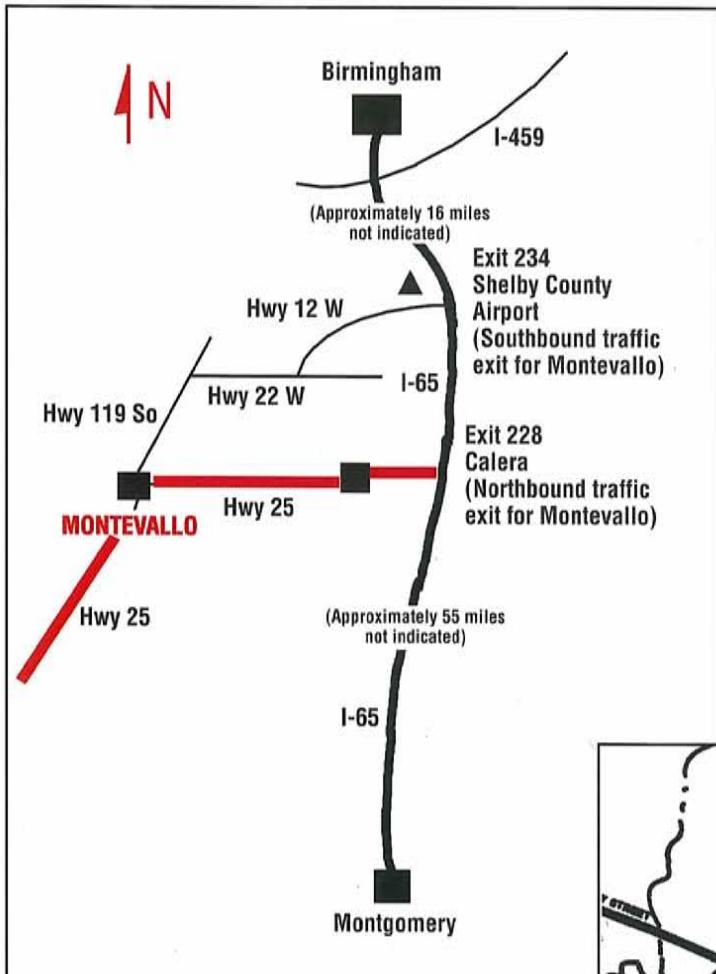


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### DIRECTIONS

FROM BIRMINGHAM

I-65 SOUTH TO STATE 25 (EXIT 228) -  
**21 MILES**

SOUTH ON STATE 25 TO CALERA -  
**1 MILE**

SOUTH ON STATE 25 TO MONTEVALLO -  
**6 MILES**

LEFT ON SPRING DRIVE (2ND LEFT PAST  
S.R. 119 INTERSECTION)

